

MATERIAL ORDERING DATA

MIL-S-24149

IDN: **N4523A - 6012 - 9602**

ICN: **38MEB63301** KO: **S01** KOI: **007**

Paragraph 6.2 Ordering Data

- A. **MIL-S-24149C**, Studs, welding, and arc shields (ferrules), general specification for, dated 27 Mar 1989
Reinstatement notice 2, dated 21 Aug 2000 including Amendment 1, dated 01 Dec 1989
- B. Current issue of DODISS is to be cited in the solicitation.
- C. Type of stud and arc shield: **Type 5, Class, 1, Style B, Solid Flux Weld End with Arc Shield, 0.500-13UNC-2A x 1.375" L BW, CRES 316L**
- D. Applicable Military Specification Sheet part numbers: **M24149/3-70**
- E. First article inspection required? : **No**
- F. Type of protective coating or treatment: **N/A**
- G. If inspection conditions are other than specified: **N/A**
- H. Level of preservation and packing requirements: **C**
- I. When fire-retardant requirements are required:

Additional Data Requirements:

QTY = 1500, 0.500-13UNC-2A x 1.375" L BW, CRES 316L

Prepared By: **Casey Orgon**
Code: **250VP**

MATERIAL ORDERING DATA

MIL-S-24149

IDN: **N4523A - 6012 - 9603**

ICN: **38MEB63301** KO: **S01** KOI: **009**

Paragraph 6.2 Ordering Data

- A. **MIL-S-24149C**, Studs, welding, and arc shields (ferrules), general specification for, dated 27 Mar 1989
Reinstatement notice 2, dated 21 Aug 2000 including Amendment 1, dated 01 Dec 1989
- B. Current issue of DODISS is to be cited in the solicitation.
- C. Type of stud and arc shield: **Type 5, Class 4, Style B, ceramic arc shield.**
- D. Applicable Military Specification Sheet part numbers: **N/A, Custom, See Additional Data Requirements.**
- E. First article inspection required? : **No**
- F. Type of protective coating or treatment: **None**
- G. If inspection conditions are other than specified: **N/A**
- H. Level of preservation and packing requirements: **C**
- I. When fire-retardant requirements are required: **N/A**

Additional Data Requirements:

QTY = 100, Collared Stud, CRES 316L, 0.500"-13UNC-2A x 1.25" THREADED ABV COLLAR x 2.00" LONG BEFORE WELDING.

Prepared By: **Casey Orgon**
Code: **250VP**

MATERIAL ORDERING DATA

MIL-S-24149

IDN: **N4523A - 6012 - 9604**

ICN: **38MEB63301** KO: **S01** KOI: **010**

Paragraph 6.2 Ordering Data

- A. **MIL-S-24149C**, Studs, welding, and arc shields (ferrules), general specification for, dated 27 Mar 1989
Reinstatement notice 2, dated 21 Aug 2000 including Amendment 1, dated 01 Dec 1989
- B. Current issue of DODISS is to be cited in the solicitation.
- C. Type of stud and arc shield: **Type 5, Class, 1, Style B, Solid Flux Weld End with Arc Shield, 0.500-13UNC-2A x 1.250" L BW, CRES 316L**
- D. Applicable Military Specification Sheet part numbers: **M24149/3-70**
- E. First article inspection required? : **No**
- F. Type of protective coating or treatment: **N/A**
- G. If inspection conditions are other than specified: **N/A**
- H. Level of preservation and packing requirements: **C**
- I. When fire-retardant requirements are required:

Additional Data Requirements:

QTY = 40, 0.500-13UNC-2A x 1.250" L BW, CRES 316L

Prepared By: **Casey Orgon**
Code: **250VP**

MATERIAL ORDERING DATA

MIL-S-24149

IDN: **N4523A - 6012 - 9605**

ICN: **38MEB63301** KO: **S01** KOI: **011**

Paragraph 6.2 Ordering Data

- A. **MIL-S-24149C**, Studs, welding, and arc shields (ferrules), general specification for, dated 27 Mar 1989
Reinstatement notice 2, dated 21 Aug 2000 including Amendment 1, dated 01 Dec 1989
- B. Current issue of DODISS is to be cited in the solicitation.
- C. Type of stud and arc shield: **Type 5, Class 1, Style B Solid Flux Weld End - 0.500-13UNC-2A X 2.25 L BW, CRES 316L.**
- D. Applicable Military Specification Sheet part numbers: **MIL-S-24149/3-76**
- E. First article inspection required? : **NOT REQ'D**
- F. Type of protective coating or treatment: **N/A**
- G. If inspection conditions are other than specified: **N/A**
- H. Level of preservation and packing requirements: **C**
- I. When fire-retardant requirements are required:

Additional Data Requirements:

QTY = 25, 0.500-13UNC-2A X 2.25 L BW, CRES 316L

Prepared By: **Casey Orgon**
Code: **250.VP**